



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D119-646-251
Job Sheet 204943



Part No: D119-646-251

Job Qty: 2 pcs

Part Name: AW119 Heavy-Duty Wearplate - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 1/21/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.12 as per ECN12-644 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	1/21/20		0.00	0.00	Packaging 1 - 1		DAS 80 JAN 16 7:20 9-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	pc	
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S247918



Part: D119-646-251

Job No: 204943

Serial No/Batch: S247918

Revision: REV.E

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 18/10/17, T6, STC LoA P.

Plex 12/23/19 12:54 PM Dart.lajeunesse.marie

120 QC 4	2 pcs	1/21/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
QC 4 - 69				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B					
Packaging 3 - 5 - B4B					
Packaging 3 - 6 - B4B					
Packaging 3 - 7 - B4B					
Packaging 3 - 8 - B4B					
Packaging 3 - 9 - B4B					
Packaging 3 - 10 - B4B					
Packaging 3 - 11 - B4B					
Packaging 3 - 12 - B4B					
Packaging 3 - 13 - B4B					
Packaging 3 - 14 - B4B					
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Packaging 3 - 27 - B4B					
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Packaging 3 - 30 - B4B					
Packaging 3 - 31 - B4B					
Packaging 3 - 32 - B4B					
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B					
Packaging 3 - 37 - B4B					
135 DC - 1 - B4B	2 pcs	1/21/20	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	2 pcs	1/21/20	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 110 - Packaging1-1 (Pick Kit)					

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Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____)

135 - Photocopy bluefile & type labels per PPP D119-646-251 CHG003

140 - QC21- Final Inspection - Work Order Release

013666

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	S230167
D3849-041	Fwd Heavy-Duty Wearplate, Std Skid Compatible	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S247418 ✓
D3849-043	Aft Heavy-Duty Wearplate, Std Skid Compatible	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S247418 ✓
D3904-1	Washer	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	S221558
MS21043-3	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	S247152

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	16	198	0
	D3849-041	2	1	0
	D3849-043	2	7	0
	D3904-1	32	579	0
	MS21043-3	16	1,700	0

Part Specifications

Specifications could not be found.

Plex 12/23/19 12:54 PM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QSI042)	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____			
Description Work Order Deviation				Disposition			
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____					
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____					